



INSTALL IT. TRUST IT.

HT/ArmaFlex Industrial

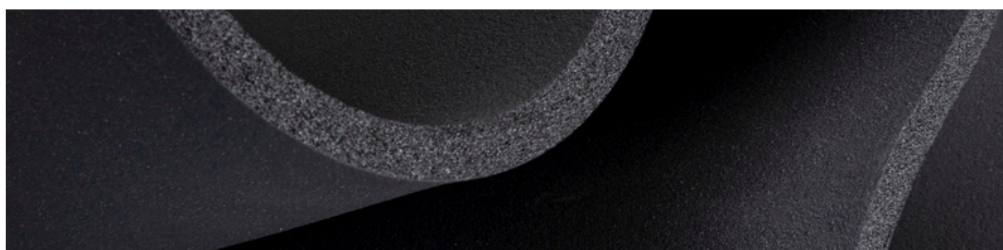
Industrial grade FEF insulation material designed for applications with elevated temperatures in oil and gas industry

- // High density and mechanically robust for superior stability and multi-layer application
- // Enhanced temperature capability
- // Built-in water vapour barrier reduces risk of corrosion under insulation (CUI)
- // Retains its physical characteristics throughout its service life
- // Low maintenance and repair costs
- // Low leachable chloride content (< 30 ppm) to minimise stress corrosion cracking (SCC)
- // Low thermal conductivity to minimise energy losses

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TECHNICAL DATA - HT/ARMAFLEX INDUSTRIAL

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| Brief description | HT/ArmaFlex Industrial is a flexible, high density and mechanically robust, closed-cell thermal insulation material based on extruded elastomeric foam. The product has been specially developed to provide enhanced thermal resistance of the insulation systems with its low thermal conductivity. |
| Material type | Factory-made flexible elastomeric foam based on ethylene propylene diene methylene (EPDM), according to EN 14304. |
| Product colour range | Black |
| Special features | HT/ArmaFlex Industrial is resistant to elevated operating temperatures. The product is suitable for use in multi-layer applications including ArmaSound Industrial Systems. |
| Product range | Tubes, 13, 19 and 25 mm thickness, for pipe outer diameters ranging from 18 to 89 mm (¾" to 3" NB). Sheets in rolls, 10, 13, 19 and 25 mm thickness. |
| Applications | Thermal insulation/protection of pipes, vessels and ducts (including elbows, fittings, flanges, etc.) in offshore, industrial (typically oil and gas) and process equipment facilities. HT/ArmaFlex Industrial is also used as a component of ArmaSound Industrial Systems to provide acoustic insulation on industrial pipework and vessels ensuring reduction of sound transmission. |
| Installation | For industrial applications it is recommended to consult the relevant Armacell application manual(s). For further information please contact our Technical Services. |

Approvals and compliance

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| Specification compliance | <ul style="list-style-type: none"> EN 14304 (harmonised construction product standard for FEF) Certificate of Fire Approval by Lloyd's Register (Class 1, BS 476 part 7) |
|--------------------------|--|

| Property | Value / Assessment | | | | | | Standard / Test method |
|----------------------------------|-------------------------|---|---------------|------------------|-------------------|-------------------|-------------------------------------|
| Temperature range | | | | | | | |
| Service temperature ¹ | Min. °C | Min. °F | | Max. °C | | Max. °F | EN 14706, EN 14707, EN 14304 |
| | -50 | -58 | | 125 | | 257 | |
| Thermal conductivity | | | | | | | |
| Declared thermal conductivity | θm | -50 °C [-58 °F] | 0 °C [+32 °F] | +50 °C [+122 °F] | +100 °C [+212 °F] | +125 °C [+257 °F] | EN ISO 13787, EN 12667, EN ISO 8497 |
| | λd ≤ [W/(m·K)] | 0,039 | 0,041 | 0,047 | 0,057 | 0,063 | |
| | k ≤ [Btu-in/(h·ft²-°F)] | 0,271 | 0,284 | 0,325 | 0,393 | 0,438 | |
| | Formula | Equation of declared thermal conductivity as a function of temperature: λd (θm) = 0.04028 + 1.25 x 10 ⁻⁴ × θm + 8 × 10 ⁻⁷ × (θm - 30)² W/(m·K), where θm is mean temperature in °C. | | | | | |

Fire Performance and Approvals

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|-------------------------------------|---------------------------------------|--------------------------------------|
| Surface spread of flame | Class 1 (Approved by Lloyds Register) | BS 476 Part 7 |
| Reaction to fire | D-s3,d0 / D(L)-s3,d0 | EN 13501-1, EN 13823, EN ISO 11925-2 |
| Surface burning characteristics | Class A, <25 Flame Spread Index | ASTM E84 |
| Surface flammability ^{2,3} | IMO Part 5 | IMO 2010 FTP Code, Part 5 |

Fire performance

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| Practical fire behaviour | Self-extinguishing, does not drip, does not spread flames. |
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Resistance to water vapour

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| Water vapour diffusion resistance factor ⁴ | μ ≥ 3,000 (sheets) | EN 12086, EN 13469 ⁵ |
| Water vapour permeability | ≤ 6.51 x 10 ⁻¹¹ g/[m·s·Pa] (≤0.045 Perm-inch) | EN 12086, EN 13469 ⁵ |

Resistance to water

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|-------------------------------|--|------------|
| Water absorption ² | ≤ 0.1% by volume (total submersion for 2 hours) | ASTM C209 |
| Water absorption by vacuum | ≤ 4% by mass (total submersion for 2 x 180 seconds, vacuum pressure 17.2 kPa or 2.5 psi) | ASTM D1056 |

| Property | Value / Assessment | Standard / Test method |
|--|--|-----------------------------------|
| Corrosion mitigation | | |
| Leachable (water-soluble) chlorides | ≤ 30 ppm (mg/kg or µg/g) | EN 13468, ASTM C871 ⁴ |
| pH-value ² | 7 to 9 | ISO 10523 |
| Stress corrosion cracking ^{2,7} | No cracks under magnifying glass on test coupons after evening, cleaning and rebending. | ASTM C692 |
| Physical attributes | | |
| Density | Sheets: 70 to 85 kg/m ³ [4.4 to 5.3 lb/ft ³] Tubes: 60 to 75 kg/m ³ [3.7 to 4.7 lb/ft ³] | ISO 845, ASTM D1622 |
| Dimensions and tolerances | According to EN 14304, for detailed values, please refer to product range tables. | EN 822, EN 823, EN 13467 |
| Mechanical properties | | |
| Tear strength | ≥0.4 kNm (≥2.3 lbf/in) | ISO 34-1 ⁸ |
| Compression deflection | | |
| Compression deflection 25% | ≥ 15kPa (≥ 2.2 psi) at 25% deflection | ISO 6916-1 ⁹ |
| Acoustic performance | | |
| System acoustic insertion loss | When used as part of a system: HT/ArmaFlex Industrial complies to ISO 15665 Classes A to C and Shell DEP 31.46.00.31-Gen Class D. Minimum acoustic service temperature (interface temperature to pipework or underlying thermal insulation layers) is -40 °C (-40 °F). | ISO 3741, ISO 15665 ¹⁰ |
| Weather and UV resistance | | |
| Weather resistance | In all industrial applications, the outer layer of the material must be protected with an adequate covering like Arma-Chek R, metal jacketing or preformed UV-cured Glass-Reinforced Plastic (GRP) cladding. For further information, please contact Technical Services. | |
| Health and environment | | |
| Health aspects | Neutral, SDS available on request. | |
| Other technical features | | |
| Adhesion and sealing ^{11,12} | ArmaFlex HT625 adhesive should be used for reliable adhesion of joints and seams. HT/ArmaFlex tape can be used for application. | |
| Application conditions ^{13,14} | Application temperature should be maintained at +5°C to +35 °C (+41°F to +95°F) and at a maximum relative humidity of 80%. | |
| Closed-cell content | ≥ 90% (declared on the basis of the water absorption test.) | |
| Shelf life ¹⁵ | Maximum of 3 years. | |
| Storage | Material shall be stored indoors, in clean and dry conditions, away from direct sunlight. | |

¹For use in temperatures beyond the published value, please contact Technical Services.

²Based on single test results. Can be used for information / reference only.

³Meets the criteria of floor coverings and primary deck coverings.

⁴For further information regarding water vapour transmission resistance, please contact Technical Services.

⁵Equivalent method to ASTM E96.

⁶Specimen prepared according to EN 13486: neither cut, ground nor blended. Test temperature +100°C, leaching time 0.5 hours as specified in the standard for product maximum service temperature.

⁷The coupons from type 304 stainless steel, 1.5 mm thick. 28 days drip test using deionized or distilled water at around +100°C.

⁸Minimum value in Machine Direction (MD) and in Cross Direction (CD). Method B, procedure (b), angle test piece with a nick.

⁹Equivalent method to ASTM D1056.

¹⁰Equivalent method to ASTM E1222.

¹¹During storage of the product, blooming on the surfaces may occur. This blooming does not affect the technical properties of the material, but can affect the adhesion properties. Therefore, the surface needs to be cleaned (wiped off) before adhesives can be applied.

¹²For further information, please contact our Customer Service.

¹³For environmental conditions outside the given range, please contact Technical Services.

¹⁴Application temperature [temperature of installation] refers to the ambient temperature during application and the surface temperature of the substrate to which the product is installed.

¹⁵Shelf life (maximum storage time) is limited to ensure that only currently manufactured products are installed on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

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As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 25 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.

For more information, please visit:
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